ALFALUZ TECHNOLOGY: APPLICATIONS FOR THE PETROLEUM INDUSTRY

Disrupting the Economics of Bitumen & Heavy Oil Production



ALFALUZ: AN INTRODUCTION

We're an innovative engineering and manufacturing company with a disruptive technology bringing economical and green solutions to the production and commercialization of bitumen and heavy oil.

Over the course of the past few years, we have perfected our proprietary M-CRACK and Workhorse[®] Systems. These systems instantaneously breaks stable emulsions, reduces or eliminates H_2S content, separates asphaltenes, sulfur, solids and other contaminants, resulting in a dramatic reduction of viscosity, density and acidity without using diluents, heat or other chemicals. It's a simple system, with low Capex and Opex, that produces pipeline-ready oil.

Designed to maximize the many benefits of Petromax[®], our green "plug and play" M-CRACK system is installed directly in line with the operator's production process, with little or no change in equipment or infrastructure. Bitumen and heavy oils, combined with Petromax[®] and water at ambient temperature, decrease in density and viscosity as they move through the system.

The M-CRACK process consists of the combination of special purpose equipment and our proprietary chemical Petromax[®] working together. The M-CRACK process reverses the charge of the particles in the crude oil emulsion. The resulting repulsion between oil, solids and heavy contaminants instantaneously breaks the water/oil and oil/water emulsion, leaving the solids free of oil, eliminating the H_2S and separating the oil. The remaining salts and heavy metals then move to the water phase, and the remaining solids - including resins, asphaltenes, sulfur, crystalized paraffin, heavy metals and crystalized salt - are separated to a significant degree and drop out.

The three outputs of our three-step M-CRACK system are:

- 1. Clean water that is separated and recirculated within the M-CRACK system and the Central Processing Facility (CPF)
- 2. A lighter, more valuable and pipeline-ready commercial oil processed with negligible environmental impact
- 3. Cleaned solids

Our unique M-CRACK system is comprised of standard industry equipment and proprietary components that make the magic happen





MAIN BENEFITS OF THE M-CRACK SYSTEM



Reduces operating costs



Increases production capacity because diluent eliminated



Reduces viscosity and density of the sales oil stream



100% Green: Water-based, non toxic, biodegradable, no CO₂ emissions



No diluents required, increasing pipeline oil volume



Fast, easy to apply, and economical





Partially upgrades to pipeline-spec requirements



Significantly increases profit margins



Significantly reduces sulfur, asphaltenes, salts, heavy metals, toxins



Works at ambient temperatures



Uses economical, readily-available equipment: Low Capex

Market Sectors





THE GREENEST WAY TO MAKE A GREAT PROFIT

Petromax[®] Environmental Benefits



M-CRACK System Environmental Benefits





Substantially reduces pollution caused by oil processing



Dramatic reduction of water consumption



Elimination of toxic tailings in ore processing



Dramatic reduction of CO_2 emissions



Significant energy savings





OIL SANDS



Mining

For mining applications, Alfaluz uses its Workhorse[®] system, which is an advanced version of the M-CRACK with additional functions such as tailings treatment.



Tailing Ponds Using the Workhorse® System

Type of Operation:

Remediation of toxic tailings ponds generated due to the disposal of waste water from the mining production process

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Application:

Separates the fine and ultra fine particles out of the MFT, leaving a cake with less than 30% water which can be rapidly reclaimed

Benefits

Cost effective solution to consolidate solids from MFT while recovering valuable materials contained in the waste materials coming from the CPF

Thermal Bitumen Production: SAGD & Others

🎭 Type of Operation:

Located between the pad and the FWKO, partially upgrade the bitumen

Application:

Bitumen upgrading and water cleaning before the CPF

Benefits

Diluent-free **heavy oil** upgrading to pipeline spec

Dramatic reduction of water treatment costs

Dramatic displacement of **CO₂e emissions**

Significant increase in crude oil transportation volumes



OIL SANDS



Pipeline



Benefits

Converts recovered sludge into a revenue stream economically and with low Capex

Type of Operation: Resource optimization / waste reduction

Application: Reduces waste and optimizes resources by recovering more oil and using less water

Benefits

Cost reduction

Dramatic reduction of negative impact over the environment



CONVENTIONAL HEAVY OIL PRODUCERS



Heavy Oil Upgrading

*	Types of Operation: Viscosity reduction Density reduction Contaminants reduction			Application: Partially upgrades bitumen and heavy oil, and reduces water and energy consumption with minimum or zero use of diluent				
Be	nefits	/ / / / / / / / / / / / / / / / / / /	Non-polluting 📢	No diluent 📢	Increased profit			
Ca	pex	Opex		required	margins			
Pipeline								
Type of Operation: Cleaning								
Application: Economical removal of paraffin, asphaltenes, heavy metals and solid deposits that obstruct the pipeline and reduce its transportation capacity								
Be	nefits		 Cost-effective solution Cost-effective prevention 	on to address scaling ntion solution withou	g and deposits ut impacting the oil quality			
**	Type of Operat	ion: Drag reducer						
Application: Reduces the drag between the inner pipeline wall and the moving oil								
Benefits ► Cost-effective method of reducing drag ► Dramatic energy savings ► Increased throughput								



MIDSTREAM



Heavy Oil Upgrading

>	Type of Operation: Viscosity reduction Density reduction		6	Application:					
				Partially upgrades bitumen and heavy oil, and reduces water and energy consumption with minimum or zero use of diluent					
	Contaminants reduction								
Benefits									
Lo Ca	w pex	Low Opex	Non-polluting 📢	No diluent required	Increased profit margins				

Crude Oil Tank Cleaning & Rail Tank Car Cleaning

 Type of Operation: Contactless entry cleaning Application: Non-human entry, cleans tank bottom sludge with no heat and no diluent, minimizing risk and reducing cleaning time by over 50% 					
Benefits /////// Fast, safe, cost effective and inexpensive					
 Type of Operation: Oil recovery Application: Recovers additional oil once the sludge has been extracted Converts recovered sludge into a revenue stream economically and with low Copex 					
 Type of Operation: Resource optimization / waste reduction Application: Reduces waste and optimizes resources by recovering more oil and using less water Cost reduction Dramatic reduction of negative impact over the environment s 					



SOIL REMEDIATION



Soil remediation uses Alfaluz's Workhorse[®] system, which removes all hydrocarbons and handles large amounts of material quickly.

Oil Spills Soil Remediation - Open Pits

Type of Operation:

Oil spills from pipelines, rail cars, crude oil tankers, in oilfields. Contamination of river and ocean shorelines and from open oil pits.

Application:

Mobile plant which quickly removes hydrocarbons from the soil in-situ with minimal use of water and while recovering valuable oil.

Benefits

Rapid soil and pit remediation in large volumes Low CO₂ emissions 📢 Fast emergency response Minimal environmental impact *§* High speed oil recovery leaving clean soil Economical, effective and efficient cleaning process







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